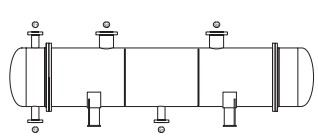


### Heat Exchanger TEMA Data Sheet

1	Our Reference: MESUVIGO2018						
2	CUSTOMER: Grupo 6						
3	ATTN: Grupo 6						
4	Description: chilled water cooler						
5	DWG: Please see sketch						
6	Size	Ø558--Tube Length 2700 mm	Type	BXM	Hor	Connected in 1 parallel 1 series	
7	Surf/unit (eff.)	58,2 m <sup>2</sup>	Shells/unit	1	Surf/shell (eff.)	58,2 m <sup>2</sup>	
8	<b>PERFORMANCE OF ONE UNIT</b>						
9	Fluid allocation		Shell Side		Tube Side		
10	Fluid name		AMONIA		SEWATER		
11	Fluid quantity, Total	kg/h	2623		48783		
12	Vapor (In/Out)	kg/h	131	2623	0	0	
13	Liquid	kg/h	2492	0	48783	48783	
14	Noncondensable	kg/s	0	0	0	0	
15							
16	Temperature (In/Out)	°C	-5,05	-5	15	-1	
17	Dew / Bubble point	°C					
18	Density Vapor/Liquid	kg/m <sup>3</sup>	2,81 / 646,02	2,79 / 646,02	/ 1021,26	/ 1025,49	
19	Viscosity	mPa s	0,009 / 0,1635	0,009 / 0,1635	/ 1,228	/ 1,721	
20	Molecular wt, Vap		17,03	17,03			
21	Molecular wt, NC						
22	Specific heat	kJ/(kg K)	2,324 / 4,589	2,324 / 4,589	/ 4,08	/ 4,104	
23	Thermal conductivity	W/(m K)	0,0235 / 0,5455	0,0235 / 0,5455	/ 0,5696	/ 0,5413	
24	Latent heat	kJ/kg	1281	1281			
25	Pressure (abs)	bar	3,5479	3,52124	5	4,25502	
26	Velocity	m/s	1,47		1,58		
27	Pressure drop, allow./calc.	bar	0,5	0,02666	0,8	0,74498	
28	Fouling resist. (min)	m <sup>2</sup> K/W	0,00005		0,00009		
29	Heat exchanged	887 kW			LMTD corrected	9,99 °C	
30	Transfer rate, Service	1526,4	Dirty 1633,5	Clean 2145,7	W/(m <sup>2</sup> K)		
31	<b>CONSTRUCTION OF ONE SHELL</b>				<b>Sketch</b>		
32			Shell Side	Tube Side			
33	Design/vac/test pressure:g	bar	16/ / 23	6/ / 9			
34	Design temperature	°C	50				
35	Number passes per shell		1				
36	Corrosion allowance	mm	1,59				
37	Connections	In in	1	3/ -			
38		Out	2	6/ -			
39	Nominal	Intermediate	/ -				
40	Tube No.	370	OD 19	Tks-Avg 1	mm	Length 2700 mm Pitch 23,75 mm	
41	Tube type	Plain #/m		Material Titanium	Tube pattern Triangular		
42	Shell	SA-516 70	ID 542	OD 558	mm		
43	Channel or bonnet	SA-516 70					
44	Tubesheet-stationary	SA-516 70					
45							
46	Baffle-crossing	Carbon Steel	Type Unbaffled				
47							
48							
49							
50							
51							
52	Gaskets - Shell side:	Not Apply		Gaskets Tube Side: NBR			
53							
54	Code requirements	ASME VIII Div.1			TEMA class	C - general service	
55	Weight/Shell	955,8	Filled with water	1645,9	Bundle	370,4 kg	
56	Remarks						
57	This Data sheet is for academic use only						
58							